NUVEEN TAX ADVANTAGED TOTAL RETURN STRATEGY FUND Form N-Q November 27, 2009

# UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, DC 20549 FORM N-Q

# QUARTERLY SCHEDULE OF PORTFOLIO HOLDINGS OF REGISTERED MANAGEMENT INVESTMENT COMPANY

Investment Company Act file number 811-21471

**Nuveen Tax-Advantaged Total Return Strategy Fund** 

(Exact name of registrant as specified in charter)

333 West Wacker Drive, Chicago, Illinois 60606

(Address of principal executive offices) (Zip code)

Kevin J. McCarthy Vice President and Secretary 333 West Wacker Drive, Chicago, Illinois 60606

(Name and address of agent for service)

Registrant s telephone number, including area code: 312-917-7700

Date of fiscal year end: 12/31 Date of reporting period: 9/30/2009

Form N-Q is to be used by management investment companies, other than small business investment companies registered on Form N-5 (§§ 239.24 and 274.5 of this chapter), to file reports with the Commission, not later than 60 days after the close of the first and third fiscal quarters, pursuant to rule 30b1-5 under the Investment Company Act of 1940 (17 CFR 270.30b1-5). The Commission may use the information provided on Form N-Q in its regulatory, disclosure review, inspection, and policymaking roles.

A registrant is required to disclose the information specified by Form N-Q, and the Commission will make this information public. A registrant is not required to respond to the collection of information contained in Form N-Q unless the Form displays a currently valid Office of Management and Budget (OMB) control number. Please direct comments concerning the accuracy of the information collection burden estimate and any suggestions for reducing the burden to the Secretary, Securities and Exchange Commission, 450 Fifth Street, NW, Washington, DC 20549-0609. The OMB has reviewed this collection of information under the clearance requirements of 44 U.S.C. § 3507.

### Item 1. Schedule of Investments Portfolio of Investments (Unaudited)

Nuveen Tax-Advantaged Total Return Strategy Fund (JTA)

September 30, 2009

Shares	Description (1)	Value
	Common Stocks 87.5% (67.6% of Total Investments)	
	Aerospace & Defense 6.7%	
62,200 117,300	Lockheed Martin Corporation Raytheon Company	\$ 4,856,576 5,626,881
	Total Aerospace & Defense	10,483,457
	Commercial Banks 2.5%	
155,000 52,900	Banco Santander Central S.A. Wells Fargo & Company	2,503,250 1,490,722
	Total Commercial Banks	3,993,972
	Commercial Services & Supplies 4.6%	
290,300	Pitney Bowes Inc.	7,213,954
	Containers & Packaging 2.6%	
201,800	Packaging Corp. of America	4,116,720
	Diversified Financial Services 1.0%	
34,200	JPMorgan Chase & Co.	1,498,644
	Diversified Telecommunication Services 5.2%	
105,500 209,000	AT&T Inc. Frontier Communications Corporation	2,849,555 1,575,860
121,300	Verizon Communications Inc.	3,671,751
	Total Diversified Telecommunication Services	8,097,166

## Electric Utilities 1.8%

60,400	EDP Energias de Portugal, S.A., Sponsored ADR,(7)	2,763,391
	Food & Staples Retailing 1.8%	
139,000	Kroger Co.	2,868,960
	Food Products 1.8%	
105,006	Kraft Foods Inc.	2,758,508
	Household Products 2.0%	
52,700	Kimberly-Clark Corporation	3,108,246
	Industrial Conglomerates 1.8%	
175,000	General Electric Company	2,873,500
	Insurance 12.6%	
	Hartford Financial Services Group, Inc.	5,053,550
	Loews Corporation MetLife, Inc.	2,483,125 4,678,803
38,800		1,730,480
119,300	Travelers Companies, Inc.	5,873,139
	Total Insurance	19,819,097
	Machinery 3.9%	
75,000	Caterpillar Inc.	3,849,750
75,000	Ingersoll Rand Company Limited, Class A	2,300,250
	Total Machinery	6,150,000
	Media 2.7%	
260,300	Comcast Corporation, Special Class A	4,185,624
	Metals & Mining 4.2%	

136,000 14,700	Barrick Gold Corporation POSCO, ADR	5,154,400 1,527,918
	Total Metals & Mining	6,682,318
	Oil, Gas & Consumable Fuels 9.9%	
100,500	ConocoPhillips	4,538,580
87,000	Eni S.p.A., Sponsored ADR	4,336,950
28,000 81,600	Exxon Mobil Corporation Total S.A., Sponsored ADR	1,921,080 4,835,616
81,000	Total S.A., Spolisoled ADK	4,833,010
	Total Oil, Gas & Consumable Fuels	15,632,226
	Pharmaceuticals 11.7%	
94,500	GlaxoSmithKline PLC, ADR	3,733,695
137,500	Merck & Co. Inc.	4,349,125
224,300	Pfizer Inc.	3,712,165
180,000	Sanofi-Aventis, ADR	6,651,000
	Total Pharmaceuticals	18,445,985
	Road & Rail 1.7%	
46,000	Union Pacific Corporation	2,684,100
	Software 5.2%	
217,500	CA Inc.	4,782,825
132,100	Microsoft Corporation	3,420,069
	Total Software	8,202,894
	Tobacco 3.8%	
19,300	Lorillard Inc.	1,433,990
91,900	Philip Morris International	4,479,206
	Total Tobacco	5,913,196
	Total Common Stocks (cost \$132,287,883)	137,491,958
Shares	Description (1)	Coupon Ratings (2) Value

	Convertible Preferred Securities 0.3% (0.2% of Total Invest	tments)		
	Commercial Banks 0.3%			
500	Wells Fargo & Company, Convertible Bond	7.500%	A- \$	446,500
	<b>Total Convertible Preferred Securities (cost \$421,350)</b>			446,500
Shares	Description (1)	Coupon	Ratings (2)	Value
	\$25 Par (or similar) Preferred Securities 6.2% (4.8% of Tot	al Investme	ents)	
	Capital Markets 0.8%			
20,600	Credit Suisse	7.900%	Aa3 \$	516,030
	Deutsche Bank Capital Funding Trust V	8.050%	Aa3	609,840
5,250	Deutsche Bank Contingent Capital Trust III	7.600%	Aa3	122,220
	Total Capital Markets			1,248,090
	1			, ,
	Commercial Banks 1.2%			
24,000	Banco Santander Finance	10.500%	A2	649,920
5,000	Barclays Bank PLC	8.125%	BBB+	122,000
25,000	Barclays Bank PLC  PNC Financial Services Series F	6.625% 0.340%	BBB+ A3	507,500 624,825
22,500	PNC Financial Services, Series F	0.340%	A3	024,023
	Total Commercial Banks			1,904,245

24,000 5,000 25,000 22,500	Banco Santander Finance Barclays Bank PLC Barclays Bank PLC PNC Financial Services, Series F Total Commercial Banks	10.500% 8.125% 6.625% 0.340%	A2 BBB+ BBB+ A3	649,920 122,000 507,500 624,825 1,904,245
	Consumer Finance 0.4%			
5,000 25,000	HSBC Finance Corporation HSBC USA Inc.	6.360% 6.500%	BBB A-	103,600 555,000
	Total Consumer Finance			658,600
	Electric Utilities 1.7%			
27,400	Georgia Power Company	6.125%	N/R	672,670
5,000	Gulf Power Company	6.450%	BBB+	489,056
19,100	Mississippi Power Company	5.250%	A3	431,469
25,000	PPL Electric Utilities Corporation	6.250%	BBB	586,720
5,000	Southern California Edison Company	6.125%	Baa2	420,937
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	Total Electric Utilities				2,600,852
	Insurance 1.8%				
29,326 22,800 25,000 25,000 28,500	Aegon N.V. Arch Capital Group Limited Endurance Specialty Holdings Limited MetLife Inc., Series B Prudential PLC		6.375% 8.000% 7.750% 6.500% 6.750%	BBB- BBB- Baa1	489,158 558,600 556,000 593,250 674,880
	Total Insurance				2,871,888
5,400	Multi-Utilities 0.3%  Consolidated Edison Company of New York Inc.		5.000%	BBB	477,360
	Thrifts & Mortgage Finance 0.0%				
650	Sovereign Bancorp Inc.		7.300%	BBB+	15,600
	Total \$25 Par (or similar) Preferred Securities (\$10,314,869)	(cost			9,776,635
Principal		Weighted Average			
Principal Amount (000)	Description (1)	Average	Maturity (4)	Ratings (2)	Value
Amount	Description (1)  Variable Rate Senior Loan Interests 31.4% (2)	Average Coupon	•		Value
Amount		Average Coupon	•		Value
Amount	Variable Rate Senior Loan Interests 31.4% (2	Average Coupon	•		Value 873,409 912,248
Amount (000) \$ 853	Variable Rate Senior Loan Interests 31.4% (2 Chemicals 1.1% Ashland, Inc., Term Loan B	Average Coupon 4.3% of To	tal Investment	ts) (3) BB+ \$	873,409
Amount (000) \$ 853 901	Variable Rate Senior Loan Interests 31.4% (2 Chemicals 1.1% Ashland, Inc., Term Loan B Rockwood Specialties Group, Inc., Term Loan H	Average Coupon 4.3% of To	tal Investment	ts) (3) BB+ \$	873,409 912,248
Amount (000) \$ 853 901	Variable Rate Senior Loan Interests 31.4% (2 Chemicals 1.1% Ashland, Inc., Term Loan B Rockwood Specialties Group, Inc., Term Loan H Total Chemicals	Average Coupon 4.3% of To	tal Investment	ts) (3) BB+ \$	873,409 912,248

J	Diversified Telecommunication Services 1.2%				
	21,010,010,010,010,010,010,010,010,010,0				
333	Intelsat, Tranche B, Term Loan A	2.753%	1/03/14	BB-	317,114
332	Intelsat, Tranche B, Term Loan B	2.753%	1/03/14	BB-	317,017
332	Intelsat, Tranche B, Term Loan C	2.753%	1/03/14	BB-	317,017
948	MetroPCS Wireless, Inc., Term Loan	2.661%	11/03/13	Ba2	906,949
1,945	Total Diversified Telecommunication Services				1,858,097
	Electric Utilities 2.2%				
1,702	Dynegy Holdings, Inc., Delayed Term Loan	4.000%	4/02/13	Ba2	1,643,086
292	Dynegy Holdings, Inc., Term Loan	4.000%	4/02/13	Ba2	281,789
1,960	TXU Corporation, Term Loan B2	3.754%	10/10/14	B+	1,556,730
3,954	Total Electric Utilities				3,481,605
	Electrical Equipment 0.9%				
		<b>=</b> 0000	6100110		
1,383	Sensus Metering Systems, Inc., Term Loan B1	7.000%	6/03/13	BB	1,387,793
	Health Care Equipment & Supplies 1.8%				
1,990	Biomet, Inc., Term Loan	3.282%	3/25/15	BB-	1,922,483
995	Renal Advantage, Inc., Term Loan	2.790%	10/06/12	N/R	947,312
2,985	Total Health Care Equipment & Supplies				2,869,795
	Health Care Providers & Services 4.7%				
97	Community Health Systems, Inc., Delayed Term Loan	2.496%	7/25/14	ВВ	91,424
1,903	Community Health Systems, Inc., Term Loan	2.611%	7/25/14	BB	1,792,076
2,882	HCA, Inc., Term Loan, DD1	2.533%	11/18/13	BB	2,724,445
458	IASIS Healthcare LLC, Delayed Term Loan	2.246%	3/14/14	Ba2	433,128
124	IASIS Healthcare LLC, Letter of Credit	0.146%	3/14/14	Ba2	116,963
1,324	IASIS Healthcare LLC, Term Loan	2.246%	3/14/14	Ba2	1,251,575
963	Quintiles Transnational Corporation, Term Loan B	2.283%	3/29/13	BB	915,657
7,751	Total Health Care Providers & Services				7,325,268
	Hotels, Restaurants & Leisure 3.5%				
1,930	24 Hour Fitness Worldwide, Inc., Term Loan B	2.921%	6/08/12	Ba3	1,775,600
727	CBRL Group, Inc., Term Loan B1	1.974%	4/27/13	BB-	704,464

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27	CBRL Group, Inc., Term Loan B2	1.954%	4/26/13	BB-	26,630
89	Travelport LLC, Letter of Credit	2.783%	8/23/13	Ba2	83,274
445	Travelport LLC, Term Loan	2.759%	8/23/13	Ba2	415,019
593	Venetian Casino Resort LLC, Delayed Term Loan	2.040%	5/23/14	В-	496,737
2,346	Venetian Casino Resort LLC, Term Loan	2.040%	5/23/14	B-	1,966,828
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6,157	Total Hotels, Restaurants & Leisure				5,468,552
	Insurance 0.3%				
651	Conseco, Inc., Term Loan	6.500%	10/10/13	Caa1	514,258
	IT Services 2.3%				
1,960	First Data Corporation, Term Loan B1	2.999%	9/24/14	B+	1,694,855
2,001	SunGard Data Systems, Inc., Term Loan B	2.004%	2/28/14	BB	1,886,057
2,001	Sundard Data Systems, Inc., Term Loan B	2.00170	2/20/14	DD	1,000,037
3,961	Total IT Services				3,580,912
	Machinery 0.6%				
990	Manitowoc Company, Term Loan	7.500%	11/06/14	BB	949,175
990	Manitowoc Company, Term Loan  Media 6.2%	7.500%	11/06/14	BB	949,175
	Media 6.2%				
1,965	Media 6.2%  CanWest Mediaworks LP, Term Loan	7.500% 4.250% 6.250%	7/10/15 3/06/14	BB Caa3 Ba2	949,175 1,075,837 2,070,086
1,965	Media 6.2%	4.250%	7/10/15	Caa3	1,075,837
1,965	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings	4.250%	7/10/15	Caa3	1,075,837
1,965 2,162	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term	4.250% 6.250%	7/10/15 3/06/14	Caa3 Ba2	1,075,837 2,070,086
1,965 2,162 1,903	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan	4.250% 6.250% 4.250%	7/10/15 3/06/14 11/17/14	Caa3 Ba2 D	1,075,837 2,070,086 815,526
1,965 2,162 1,903 1,500 963	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B	4.250% 6.250% 4.250% 5.500%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12	Caa3 Ba2 D BB- N/R	1,075,837 2,070,086 815,526 1,506,095 549,185
1,965 2,162 1,903 1,500 963 295	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A	4.250% 6.250% 4.250% 5.500% 5.500% 2.249%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13	Caa3 Ba2 D BB- N/R Ba3	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143
1,965 2,162 1,903 1,500 963 295 614	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16	Caa3 Ba2 D BB- N/R Ba3 Ba3	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423
1,965 2,162 1,903 1,500 963 295 614 1,975	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6)	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056
1,965 2,162 1,903 1,500 963 295 614 1,975 341	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6) Tribune Company, Term Loan X, (5), (6)	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250% 5.000%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14 6/04/09	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056 168,391
1,965 2,162 1,903 1,500 963 295 614 1,975	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6)	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056
1,965 2,162 1,903 1,500 963 295 614 1,975 341	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6) Tribune Company, Term Loan X, (5), (6)	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250% 5.000%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14 6/04/09	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056 168,391
1,965 2,162 1,903 1,500 963 295 614 1,975 341 2,000	CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6) Tribune Company, Term Loan X, (5), (6) Univision Communications, Inc., Term Loan	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250% 5.000%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14 6/04/09	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056 168,391 1,698,750
1,965 2,162 1,903 1,500 963 295 614 1,975 341 2,000	Media 6.2%  CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6) Tribune Company, Term Loan X, (5), (6) Univision Communications, Inc., Term Loan Total Media  Metals & Mining 1.4%	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250% 5.000% 2.533%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14 6/04/09 9/29/14	Caa3 Ba2  D BB- N/R  Ba3 Ba3 Ca Ca B2	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056 168,391 1,698,750 9,734,492
1,965 2,162 1,903 1,500 963 295 614 1,975 341 2,000	CanWest Mediaworks LP, Term Loan Charter Communications Operating Holdings LLC, Term Loan, (5) Idearc, Inc., Term Loan, (5), (6) Mediacom Broadband LLC, Tranche D Term Loan Metro-Goldwyn-Mayer Studios, Inc., Term Loan B Nielsen Finance LLC, Term Loan A Nielsen Finance LLC, Term Loan B Tribune Company, Term Loan B, (5), (6) Tribune Company, Term Loan X, (5), (6) Univision Communications, Inc., Term Loan Total Media	4.250% 6.250% 4.250% 5.500% 5.500% 2.249% 3.999% 5.250% 5.000%	7/10/15 3/06/14 11/17/14 3/31/17 4/08/12 8/09/13 5/02/16 6/04/14 6/04/09	Caa3 Ba2 D BB- N/R Ba3 Ba3 Ca Ca	1,075,837 2,070,086 815,526 1,506,095 549,185 276,143 581,423 993,056 168,391 1,698,750

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2,38	7 Total Metals & Mining				2,247,311
	Pharmaceuticals 1.3%				
2,12		3.550%	10/02/14	BB+	2,077,008
2,12	in Ingrain Europaulones, mei, Term Esair	3.23070	10,02,11	221	2,077,000
	Real Estate Management & Development 0.6%				
1,18	LNR Property Corporation, Term Loan B	3.760%	7/12/11	B-	871,452
	Road & Rail 1.0%				
1,76	4 Swift Transportation Company, Inc., Term Loan	3.563%	5/10/14	В-	1,612,178
	Trading Companies & Distributors 1.1%				
90	1 1 2	2.063%	8/31/11	BB+	856,900
19		2.287%	1/20/14	B+	183,744
78	Facility  Brenntag Holdings GmbH & Co. KG, Facility B2	2.253%	1/20/14	B+	752,546
1,88	Total Trading Companies & Distributors				1,793,190
\$ 56,45	Total Variable Rate Senior Loan Interests (cost \$55,684,207)			4	9,420,154
Principa	1				
Amour (000	t				
Share		Coupon	Maturity	Ratings (2)	Value
	Capital Preferred Securities 0.5% (0.3% of Tot	tal Investment	s)		
	Commercial Banks 0.2%				
25	Wells Fargo & Company, Series K	7.980%	9/15/99	A- \$	228,750
	Diversified Financial Services 0.3%				
50	) JP Morgan Chase & Company	7.900%	4/30/49	A2	481,549
	Total Capital Preferred Securities (cost \$687,532)	)			710,299

rincipal Amount (000)	Description (1)	Coupon	Maturity	Ratings (2)	Value
	Short-Term Investments 3.6% (2.8% of Total Inv	vestments)	)		
	U.S. Government and Agency Obligations 1.0%				
\$ 1,600	U.S. Treasury Notes	3.125%	11/30/09	AAA \$	1,608,251
	Repurchase Agreements 2.6%				
4,108	Repurchase Agreement with Fixed Income Clearing Corporation, dated 9/30/09, repurchase price \$4,108,361, collateralized by \$4,065,000 U.S. Treasury Notes, 3.625%, due 8/15/19, value \$4,192,031	0.010%	10/01/09	N/A	4,108,360
	Total Short-Term Investments (cost \$5,715,818)				5,716,611
	Total Investments (cost \$205,111,659) 129.5%			2	203,562,157
	Borrowings (28.2)% (8), (9)			(	(44,350,000)
	Other Assets Less Liabilities (1.3)%				(2,069,859)
	Net Assets Applicable to Common Shares 100%			\$ 1	57,142,298

#### **Fair Value Measurements**

In determining the value of the Fund s investments various inputs are used. These inputs are summarized in the three broad levels listed below:

- Level 1 Quoted prices in active markets for identical securities.
- Level 2 Other significant observable inputs (including quoted prices for similar securities, interest rates, prepayment speeds, credit risk, etc.).
- Level 3 Significant unobservable inputs (including management s assumptions in determining the fair value of investments).

The inputs or methodology used for valuing securities are not an indication of the risk associated with investing in those securities.

The following is a summary of the Fund s fair value measurements as of September 30, 2009:

	Level 1	Level 2	Level 3	Total
Investments:				
Common Stocks*	\$ 134,728,567	\$ 2,763,391	\$	\$ 137,491,958
Preferred Securities**	8,726,422	2,207,012		10,933,434
Variable Rate Senior Loan Interests		49,420,154		49,420,154
Short-Term Investments	5,716,611			5,716,611

\$149,171,600 \$54,390,557 \$

\$203,562,157

- \* Refer to the fund s Portfolio of Investments for industry breakdown of Common Stocks classified as Level 2.
- \*\* Preferred Securities includes Convertible Preferred Securities, \$25 Par (or similar) Preferred Securities and Capital Preferred Securities held by the Fund at the end of the reporting period, if any.

#### **Income Tax Information**

Total

The following information is presented on an income tax basis. Differences between amounts for financial statement and federal income tax purposes are primarily due to the treatment of paydown gains and losses, recognition of premium amortization and timing differences in recognizing certain gains and losses on investment transactions. To the extent that differences arise that are permanent in nature, such amounts are reclassified within the capital accounts on the Statement of Assets and Liabilities presented in the annual report, based on their federal tax basis treatment; temporary differences do not require reclassification. Temporary and permanent differences do not impact the net asset value of the Fund.

At September 30, 2009, the cost of investments was \$207,629,170.

Gross unrealized appreciation and gross unrealized depreciation of investments at September 30, 2009, were as follows:

Gross unrealized:

Appreciation \$ 23,194,473 Depreciation (27,261,486)

Net unrealized appreciation (depreciation) of investments

\$ (4,067,013)

- (1) All percentages shown in the Portfolio of Investments are based on net assets applicable to Common shares unless otherwise noted.
- (2) Ratings: Using the higher of Standard & Poor s Group (Standard & Poor s) or Moody s Investor Service, Inc. (Moody s) rating. Ratings below BBB by Standard & Poor s or Baa by Moody s are considered to be below investment grade.
- (3) Senior Loans generally pay interest at rates which are periodically adjusted by reference to a base short-term, floating lending rate plus an assigned fixed rate. These floating lending rates are generally (i) the lending rate referenced by the London Inter-Bank Offered Rate (LIBOR), or (ii) the prime rate offered by one or more major United States banks.

Senior Loans may be considered restricted in that the Fund ordinarily is contractually obligated to receive approval from the Agent Bank and/or Borrower prior to the disposition of a Senior Loan.

- (4) Senior Loans generally are subject to mandatory and/or optional prepayment. Because of these mandatory prepayment conditions and because there may be significant economic incentives for a Borrower to prepay, prepayments of Senior Loans may occur. As a result, the actual remaining maturity of Senior Loans held may be substantially less than the stated maturities shown.
- (5) At or subsequent to September 30, 2009, this issue was under the protection of the Federal Bankruptcy Court.
- (6) Non-income producing; denotes that the issuer has defaulted on the payment of principal or interest or has filed for bankruptcy.
- (7) For fair value measurement disclosure purposes, Common Stock categorized as Level 2.
- (8) Borrowings as a percentage of Total Investments is 21.8%.
- (9) The Fund may pledge up to 100% of its eligible investments in the Portfolio of Investments as collateral for Borrowings. As of September 30, 2009, investments with a value of \$123,435,066 have been pledged as collateral for Borrowings.

N/A Not applicable.

N/R Not rated.

ADR American Depositary Receipt.

DD1 Investment, or portion of investment, purchased on a delayed delivery basis.

#### Item 2. Controls and Procedures.

- a. The registrant s principal executive and principal financial officers, or persons performing similar functions, have concluded that the registrant s disclosure controls and procedures (as defined in Rule 30a-3(c) under the Investment Company Act of 1940, as amended (the 1940 Act) (17 CFR 270.30a-3(c))) are effective, as of a date within 90 days of the filing date of this report that includes the disclosure required by this paragraph, based on their evaluation of the controls and procedures required by Rule 30a-3(b) under the 1940 Act (17 CFR 270.30a-3(b)) and Rule 13a-15(b) or 15d-15(b) under the Securities Exchange Act of 1934 (17 CFR 240.13a-15(b) or 240.15d-15(b)).
- b. There were no changes in the registrant s internal control over financial reporting (as defined in Rule 30a-3(d) under the 1940 Act (17 CFR 270.30a-3(d)) that occurred during the registrant s last fiscal quarter that have materially affected, or are reasonably likely to materially affect, the registrant s internal control over financial reporting.

#### Item 3. Exhibits.

File as exhibits as part of this Form a separate certification for each principal executive officer and principal financial officer of the registrant as required by Rule 30a-2(a) under the 1940 Act (17 CFR 270.30a-2(a)), exactly as set forth below: EX-99 CERT Attached hereto.

#### **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934 and the Investment Company Act of 1940, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized. (Registrant) Nuveen Tax-Advantaged Total Return Strategy Fund

By (Signature and Title) /s/ Kevin J. McCarthy

Kevin J. McCarthy

Vice President and Secretary

#### Date November 27, 2009

Pursuant to the requirements of the Securities Exchange Act of 1934 and the Investment Company Act of 1940, this report has been signed below by the following persons on behalf of the registrant and in the capacities and on the dates indicated.

By (Signature and Title) /s/ Gifford R. Zimmerman

Gifford R. Zimmerman

Chief Administrative Officer (principal executive

officer)

Date November 27, 2009

By (Signature and Title) /s/ Stephen D. Foy

Stephen D. Foy

Vice President and Controller (principal financial

officer)

Date November 27, 2009