CASTLE A M & CO Form SC 13G December 10, 2004

> UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549 SCHEDULE 13G

Under the Securities Exchange Act of 1934 (Amendment No. __)

A.M. Castle & Co.

(Name of Issuer)

Common Stock

(Title of Class of Securities)

148411101

(CUSIP Number)

November 23, 2004

(Date of Event which Required Filing of this Statement)

Check the appropriate box to designate the rule pursuant to which this Schedule is filed:

[X]	Rule	13d-1(b)
1_1	Rule	13d-1(c)
_	Rule	13d-1(d)

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

SCHEDULE 13G

- 3 SEC USE ONLY

4 CITIZENSHIP OR PLACE OF ORGANIZATION

Massachusetts 5 SOLE VOTING POWER 0 NUMBER OF SHARES BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH 6 SHARED VOTING POWER 217,225 SOLE DISPOSITIVE POWER 7 0 SHARED DISPOSITIVE POWER 8 336,525 9 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 336,525 10 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES |_| PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 11 2.13% 12 TYPE OF REPORTING PERSON 00, IA SCHEDULE 13G 1 NAME OF REPORTING PERSON SS. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON Warren J. Isabelle N/A 2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (a) |_| (b) [X] SEC USE ONLY 3 CITIZENSHIP OR PLACE OF ORGANIZATION 4 American NUMBER OF SHARES 5 SOLE VOTING POWER BENEFICIALLY 0 OWNED BY EACH REPORTING PERSON WITH SHARED VOTING POWER 6 217,225

7 SOLE DISPOSITIVE POWER

	0				
	8 SHARED DISPOSITIVE POWER				
9	336,525 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 336,525				
10	CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES _				
11	PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9)				
	2.13%				
12	TYPE OF REPORTING PERSON				
	HC				
1	NAME OF REPORTING PERSON SS. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON				
	Richard L. Droster				
	N/A				
2	CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (a) $ _ $ (b) [X]				
3	SEC USE ONLY				
4	CITIZENSHIP OR PLACE OF ORGANIZATION American				
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Ţ	NITH 6 SHARED VOTING POWER 217,225				
	7 SOLE DISPOSITIVE POWER 0				
	8 SHARED DISPOSITIVE POWER 336,525				
9	AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 336,525				
10	CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN				

3

SHARES |_| 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 2.13% TYPE OF REPORTING PERSON 12 НC 1 NAME OF REPORTING PERSON SS. OR I.R.S. IDENTIFICATION NO. OF ABOVE PERSON Donald Collins N/A 2 CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (a) |_| (b) [X] 3 SEC USE ONLY CITIZENSHIP OR PLACE OF ORGANIZATION 4 American NUMBER OF 5 SOLE VOTING POWER SHARES 0 BENEFICIALLY OWNED BY EACH REPORTING PERSON WITH SHARED VOTING POWER 6 217,225 7 SOLE DISPOSITIVE POWER 0 SHARED DISPOSITIVE POWER 8 336,525 AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 9 336,525 CHECK BOX IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN 10 SHARES |_| 11 PERCENT OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 2.13% 12 TYPE OF REPORTING PERSON НC (a). Name of Issuer: A.M. Castle & Co. Item 1.

(b). Address of Issuer's Principal Executive Offices:

		3400 Wolf F				
		Franklin Pa	rk, IL 60131-1319			
Item 2.	(a).	Name of Per	son Filing:			
		(ii) Warre (iii) Richa	rood Capital Management, LLC ("ICM") n J. Isabelle ("Isabelle") nd L. Droster ("Droster") d Collins ("Collins")			
	(b)	. Address of	Principal Business Office or, if none, Residence:			
		ICM: 21 Custom Hc Boston, MA C				
		Isabelle: c/o ICM 21 Custom Hc Boston, MA C				
		Droster: c/o ICM 21 Custom Hc Boston, MA C				
		Collins: c/o ICM 21 Custom Hc Boston, MA C				
	(c).	(c). Citizenship or Place of Organization:				
		ICM: Isabelle: Droster: Collins:	Massachusetts American American American			
	(d).	(d). Title of Class of Securities: Common Stock				
	(e).	CUSIP Number	: 148411101			
Item 3.	If this statement is filed pursuant to sections 240.13d-1(b) or 240.13d-2(b) or (c), check whether the perfiling is a:) or 240.13d-2(b) or (c), check whether the person			
		(a)	[] Broker or dealer registered under section 15 of the Act (15 U.S.C. 780);			
		(b)	[] Bank as defined in section 3(a)(6) of the Act (15 U.S.C. 78c);			
		(c)	[] Insurance company as defined in section 3(a)(19) of the Act (15 U.S.C. 78c.);			
		(d)	[] Investment company registered under section 8 of the Investment Company Act of 1940 (15 U.S.C. 80a-8);			
		(e)	<pre>[x] An investment adviser in accordance with section 240.13d-1(b)(1)(ii)(E);</pre>			
		(f)	[] An employee benefit plan or endowment fund in accordance with section 240.13d-1(b)(1)(ii) (F);			
		(g)	[] A parent holding company or control person in accordance with section 240.13d-1(b)(1)(ii)(G);			

- (h) [] A savings associations as defined in section 3(b) of the Federal Deposit Insurance Act (12 U.S.C. 1813);
- (i) [] A church plan that is excluded from the definition of an investment company under section 3(c)(14) of the Investment Company Act of 1940 (15 U.S.C. 80a-3);
- (j) [] Group, in accordance with section 240.13d-1(b)(1)(ii)(J).

Item 4. Ownership.

Provide the following information regarding the aggregate number and percentage of the class of securities of the issuer identified in Item 1.

(a). Amount beneficially owned:
 (i) ICM: 336,525
 (ii) Isabelle: 336,525
 (iii) Droster: 336,525
 (iv) Collins: 336,525

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(b). Percent of class:
   (i) ICM: 2.13%
   (ii) Isabelle: 2.13%
   (iii) Droster: 2.13%
   (iv) Collins: 2.13%
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(c). Number of shares as to which the person has:

(1) Sole power to vote or to direct the vote:

(i) ICM: 0
(ii) Isabelle: 0
(iii) Droster: 0
(iv) Collins: 0

(2) Shared power to vote or to direct the vote:

(i) ICM: 217,225
(ii) Isabelle: 217,225
(iii) Droster: 217,225
(iv) Collins: 217,225

(3) Sole power to dispose or to direct the disposition of:

(i) ICM: 0
(ii) Isabelle: 0
(iii) Droster: 0
(iv) Collins: 0

(4) Shared power to dispose or to direct the disposition of:

(i) ICM: 336,525
(ii) Isabelle: 336,525

(iii) Droster: 336,525 (iv) Collins: 336,525

Item 5. Ownership of Five Percent or Less of a Class: [X]

This statement is being filed to report the fact that as of the date hereof the reporting person has ceased to be the beneficial owner of five percent of the class of securities.

Item 6. Ownership of More Than Five Percent on Behalf of Another Person:

Not Applicable

Item 7. Identification and Classification of Subsidiaries which Acquired the Security Being Reported on by the Parent Holding Company:

Not Applicable

Item 8. Identification and Classification of Members of the Group:

Not Applicable

Item 9. Notice of Dissolution of Group:

Not Applicable

Item 10. Certification:

By signing below I certify that, to the best of my knowledge and belief, the securities referred to above were acquired and are held in the ordinary course of business and were not acquired and are not held for the purpose of or with the effect of changing or influencing the control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

In accordance with Rule 13d-4 of the Securities Exchange Act of 1934, each of the persons filing this statement expressly disclaim the beneficial ownership of the securities covered by this statement and the filing of this report shall not be construed as an admission by such persons that they are the beneficial owners of such securities.

SIGNATURES

After reasonable inquiry and to the best of my knowledge and belief, I certify that the information set forth in this statement is true, complete and correct.

IRONWOOD CAPITAL MANAGEMENT, LLC

Date: December 9, 2004 By:

Warren J. Isabelle, Manager

Date:	December 9, 2004	*
		Warren J. Isabelle, Manager
Date: I	December 9, 2004	*
		Richard L. Droster, Executive Vice President
Date:	December 9, 2004	*
		Donald Collins, Senior Portfolio Manager
Ву :	/s/ Gary S. Saks	December 9, 2004
	Gary S. Saks, Attor	

 \star Executed pursuant to powers of attorney dated May 10, 2001 and filed on July 10, 2001.

EXHIBIT 1

JOINT FILING AGREEMENT AMONG IRONWOOD CAPITAL MANAGEMENT, LLC WARREN J. ISABELLE, RICHARD L. DROSTER AND DONALD COLLINS

WHEREAS, in accordance with Rule 13d-1(k) under the Securities and Exchange Act of 1934 (the "Act"), only one joint statement and any amendments thereto need to be filed whenever one or more persons are required to file such a statement or any amendments thereto pursuant to Section 13(d) of the Act with respect to the same securities, provided that said persons agree in writing that such statement or amendments thereto is filed on behalf of each of them;

NOW, THEREFORE, the parties hereto agree as follows:

IRONWOOD CAPITAL MANAGEMENT, LLC, WARREN J. ISABELLE, RICHARD L. DROSTER AND DONALD COLLINS hereby agree, in accordance with Rule 13d-1(k) under the Act, to file a statement on Schedule 13G relating to their ownership of Common Stock of the Issuer and do hereby further agree that said statement shall be filed on behalf of each of them.

WOOD CAPITAL MANAGEMENT, LLC

Date: December 9, 2004 *

Warren J. Isabelle, Manager

*

Date: December 9, 2004

Warren J. Isabelle

Date: December 9, 2004 * Richard L. Droster
Date: December 9, 2004 * Donald Collins

By: /s Gary S. Saks December 9, 2004 Gary S. Saks, Attorney-in-Fact

 * Executed pursuant to powers of attorney dated May 10, 2001 and filed on July 10, 2001.