

Lalor Angela S
Form 3
January 09, 2006

FORM 3 UNITED STATES SECURITIES AND EXCHANGE COMMISSION
Washington, D.C. 20549

OMB APPROVAL

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INITIAL STATEMENT OF BENEFICIAL OWNERSHIP OF SECURITIES

Filed pursuant to Section 16(a) of the Securities Exchange Act of 1934,
Section 17(a) of the Public Utility Holding Company Act of 1935 or Section
30(h) of the Investment Company Act of 1940

(Print or Type Responses)

1. Name and Address of Reporting Person *		2. Date of Event Requiring Statement	3. Issuer Name and Ticker or Trading Symbol	
Â Lalor Angela S		(Month/Day/Year)	3M CO [MMM]	
(Last)	(First)	(Middle)	01/01/2006	
3M CENTER			4. Relationship of Reporting Person(s) to Issuer	5. If Amendment, Date Original Filed(Month/Day/Year)
(Street)			(Check all applicable)	
ST. PAUL,Â MNÂ 55144-1000			<input type="checkbox"/> Director <input type="checkbox"/> 10% Owner	6. Individual or Joint/Group Filing(Check Applicable Line)
(City)	(State)	(Zip)	<input checked="" type="checkbox"/> Officer <input type="checkbox"/> Other	<input checked="" type="checkbox"/> Form filed by One Reporting Person
			(give title below) (specify below)	<input type="checkbox"/> Form filed by More than One Reporting Person
			Senior Vice President, HR	

Table I - Non-Derivative Securities Beneficially Owned

1. Title of Security (Instr. 4)	2. Amount of Securities Beneficially Owned (Instr. 4)	3. Ownership Form: Direct (D) or Indirect (I) (Instr. 5)	4. Nature of Indirect Beneficial Ownership (Instr. 5)
Common Stock	1,582	D	Â
Common Stock	1,216	I	by 401k/PAESOP Trust

Reminder: Report on a separate line for each class of securities beneficially owned directly or indirectly.

SEC 1473 (7-02)

Persons who respond to the collection of information contained in this form are not required to respond unless the form displays a currently valid OMB control number.

Table II - Derivative Securities Beneficially Owned (e.g., puts, calls, warrants, options, convertible securities)

1. Title of Derivative Security (Instr. 4)	2. Date Exercisable and Expiration Date (Month/Day/Year)	3. Title and Amount of Securities Underlying Derivative Security (Instr. 4)	4. Conversion or Exercise Price of Derivative	5. Ownership Form of Derivative Security:	6. Nature of Indirect Beneficial Ownership (Instr. 5)
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	Date Exercisable	Expiration Date	Title	Amount or Number of Shares	Security	Direct (D) or Indirect (I) (Instr. 5)	
Incentive Stock Option (right to buy)	05/09/2001	05/09/2010	Common Stock	880	\$ 43.35	D	Â
Incentive Stock Option (right to buy)	05/13/1998	05/13/2007	Common Stock	400	\$ 45.85	D	Â
Incentive Stock Option (right to buy)	05/12/1999	05/12/2008	Common Stock	400	\$ 46.675	D	Â
Incentive Stock Option (right to buy)	05/11/2000	05/10/2009	Common Stock	880	\$ 47.5	D	Â
Incentive Stock Option (right to buy)	05/08/2002	05/08/2011	Common Stock	1,704	\$ 58.625	D	Â
Non-Qualified Stock Option (right to buy)	05/08/2002	05/08/2011	Common Stock	56	\$ 58.625	D	Â
Non-Qualified Stock Option (right to buy)	05/14/2004	05/12/2013	Common Stock	7,742	\$ 61.85	D	Â
Non-Qualified Stock Option (right to buy)	05/15/2003	05/14/2012	Common Stock	2,014	\$ 64.5	D	Â
Non-Qualified Stock Option (right to buy)	05/10/2006	05/10/2015	Common Stock	11,418	\$ 76.8	D	Â
Non-Qualified Stock Option (right to buy)	05/12/2005	05/09/2014	Common Stock	16,762	\$ 84.4	D	Â

Reporting Owners

Reporting Owner Name / Address	Relationships			
	Director	10% Owner	Officer	Other
Lalor Angela S 3M CENTER ST. PAUL, MN 55144-1000	Â	Â	Â Senior Vice President, HR	Â

Signatures

By: George Ann Biros For: Angela S
Lalor 01/04/2006

__Signature of Reporting Person

Date

Explanation of Responses:

* If the form is filed by more than one reporting person, *see* Instruction 5(b)(v).

** Intentional misstatements or omissions of facts constitute Federal Criminal Violations. *See* 18 U.S.C. 1001 and 15 U.S.C. 78ff(a).

Note: File three copies of this Form, one of which must be manually signed. If space is insufficient, *See* Instruction 6 for procedure.

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