BHP BILLITON PLC Form 6-K July 28, 2005

# UNITED STATES SECURITIES AND EXCHANGE COMMISSION Washington, D.C. 20549

## Form 6-K

REPORT OF FOREIGN PRIVATE ISSUER PURSUANT TO RULE 13a-16 OR 15d-16 UNDER THE SECURITIES EXCHANGE ACT OF 1934

July 28, 2005

# **BHP Billiton Plc**

(Translation of registrant's name into English)

Neathouse Place London SW1V 1BH United Kingdom

(Address of principal executive office)

Indicate by check mark whether the registrant files or will file annual reports under cover of Form 20-F or Form 40-F: [x] Form 20-F [] Form 40-F
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28 July 2005 Number: 30/05

BHP BILLITON PRODUCTION REPORT FOR THE QUARTER ENDED 30 JUNE 2005

BHP Billiton today released its production report for the quarter ended 30 June 2005. BHP Billiton acquired WMC Resources Ltd (WMC), effective 3 June 2005

(1). This report therefore, includes production from the recently acquired assets of Olympic Dam, Nickel West and Queensland Fertilizer Operations (all Australia), for the month of June 2005. Throughout this report, unless otherwise stated, production volumes refer to BHP Billiton share.

- Annual production records were achieved in iron ore, metallurgical coal, natural gas, aluminium, nickel, silver, lead, manganese ore and manganese alloy in a strong demand environment.
- Increased year on year production of energy coal and copper.
- Continued ramp up of oil and condensate production from the recently commissioned Petroleum projects, ROD (Algeria), Mad Dog (USA), and Angostura (Trinidad & Tobago).
- First metallurgical coal production from the newly commissioned Dendrobium mine (Australia) and first diamond production from the Panda Underground project (Canada).
- First reported production from WMC operations.

(1) BHP Billiton took control of WMC on 3 June 2005 achieving a 76.25 per cent interest in WMC's shares. This was increased to 93.27 per cent on 17 June 2005 and subsequently BHP Billiton moved to compulsorily acquire the remaining WMC shares. This process is continuing. BHP Billiton is reporting 100 per cent production from Olympic Dam, Nickel West and Queensland Fertilizer Operations for the month of June 2005.

#### • Total Petroleum Products -

Total production for the June 2005 financial year was 119.0 million barrels of oil equivalent, three per cent lower than the June 2004 financial year. June 2005 quarter production was 33.1 million barrels of oil equivalent, nine per cent higher than the June 2004 quarter and 16 per cent higher than the March 2005 quarter.

• Oil and Condensate - Production for the June 2005 quarter was 13.9 million barrels, five per cent higher than the 13.3 million barrels produced in the June 2004 quarter. This primarily reflects new production from ROD, Angostura and Mad Dog, and successful infill drilling at North West Shelf (Australia). This was partially offset by natural field decline at Typhoon/Boris (USA), Bass Strait (Australia), Liverpool Bay (UK) and Griffin (Australia), and the divestment of Laminaria (Australia) in January 2005.

Production for the June 2005 quarter was 13 per cent higher than the 12.3 million barrels produced in the March 2005 quarter, this is mainly due to the ramp up of production from ROD, Mad Dog and Angostura, and reduced downtime at Liverpool Bay. This was partially offset by natural field decline and scheduled downtime at Typhoon/Boris.

♦ Natural Gas - Production for the June 2005 quarter was a record 98.8 billion cubic feet, 16 per cent higher than the 85.1 billion cubic feet produced in the June 2004 quarter. This reflects the commissioning of Minerva (Australia) in January 2005 and higher production from North West Shelf LNG following the commissioning of the 4<sup>th</sup> LNG Train in September 2004. This was partially offset by lower demand for Bass Strait gas and natural field decline at Bruce (UK) and Typhoon/Boris.

Production for the June 2005 quarter was 20 per cent higher than the 82.4 billion

cubic feet produced in the March 2005 quarter reflecting seasonal conditions driving higher demand for Bass Strait gas, the ramp up of production from Minerva and lower downtime at Liverpool Bay and North West Shelf LNG. This was partially offset by seasonal conditions driving reduced demand for Zamzama (Pakistan) gas.

#### • Alumina

- Production for the June 2005 financial year of 4.2 million tonnes was in line with the June 2004 financial year.

Production for the June 2005 quarter of 1.1 million tonnes was in line with the June 2004 quarter. Production was three per cent lower than the March 2005 quarter due to processing of stockpiled hydrate at Worsley (Australia) in the prior quarter. Production was also impacted by commissioning difficulties at the Suriname refinery expansion.

#### • Aluminium

- Production for the June 2005 financial year was a record 1.33 million tonnes, six per cent higher than the previous year. This primarily reflects the first full year of production from the Mozal 2 (Mozambique) and Hillside 3 (South Africa) expansions, which reached full commissioning in August 2003 and December 2003 respectively.

Production for the June 2005 quarter of 321,000 tonnes was four per cent lower than the June 2004 quarter and three per cent lower than the March 2005 quarter, reflecting lower production at Bayside (South Africa) following a potline outage in April 2005.

• Copper - Production for the June 2005 financial year was 1.03 million tonnes, eight per cent higher than the June 2004 financial year. This mainly reflects record annual production at Escondida (Chile) following the restoration of full capacity and the August 2003 restart of sulphide operations at Tintaya (Peru). The increase also reflects record annual production at Antamina (Peru) following the return to their normal mine plan after the removal of lakebed sediments, and the inclusion of production for June 2005 from Olympic Dam. These increases were partly offset by the sale of the Group's interest in Highland Valley Copper (Canada) in January 2004.

Production for the June 2005 quarter was 269,800 tonnes, in line with the June 2004 quarter. Increased production following the acquisition of Olympic Dam was offset by the temporary suspension of production at both Cerro Colorado (Chile) due to an earthquake, and Tintaya following regional unrest. Production was eight per cent higher than the March 2005 quarter reflecting increased production from Escondida as a result of higher head grades and mill throughput, and the inclusion of Olympic Dam production. This was partially offset by the temporarily suspended production at Cerro Colorado and Tintaya.

#### • Silver -

Production for the June 2005 financial year was a record 50.0 million ounces, 15 per cent higher than the June 2004 financial year. This mainly reflects increased mill throughput at Cannington (Australia) resulting from a debottlenecking program.

Production for the June 2005 quarter was 11.9 million ounces, seven per cent higher than the June 2004 quarter reflecting increased mill throughput at Cannington. Production was 15 per cent lower than the March 2005 quarter mainly as a result of lower head grades and reduced mill throughput at Cannington.

#### • Lead -

Production for the June 2005 financial year was a record 281,970 tonnes, 13 per cent higher than the June 2004 financial year. This mainly reflects increased mill throughput at Cannington resulting from a debottlenecking program.

Production for the June 2005 quarter was 64,652 tonnes, in line with the June 2004 quarter. Production was 20 per cent lower than the March 2005 quarter mainly as a result of lower head grades and reduced mill throughput at Cannington.

#### • Uranium Oxide -

Production of 415 tonnes of uranium oxide concentrate for the June 2005 quarter reflects the inclusion of one month of production from Olympic Dam.

#### • Iron Ore

- Production for the June 2005 financial year was a record 96.7 million tonnes, 15 per cent higher than the June 2004 financial year. This primarily reflects increased production following the completion of several expansion projects at Western Australia Iron Ore underpinned by continuing strong customer demand.

Production for the June 2005 quarter was 25.3 million tonnes, 23 per cent higher than the June 2004 quarter and five per cent higher than the March 2005 quarter. The increase reflects the successful ramp up of production following the completion of the Accelerated Expansion Project and Rapid Growth Project 1 in June 2004 and December 2004 respectively. Western Australia Iron Ore production for the quarter was 27.3 million tonnes (100 per cent basis) which represents an annualised rate of 109.2 million tonnes per annum (100 per cent basis).

#### • Metallurgical Coal

- Production for the June 2005 financial year was a record 37.3 million tonnes, five per cent higher than the June 2004 financial year. This is mainly due to increased production at Queensland Coal (Australia) reflecting continuing growth initiatives, and higher production at Illawarra Coal (Australia) resulting from improved operating performance and the commissioning of Dendrobium in April 2005.

Production for the June 2005 quarter was 9.6 million tonnes, three per cent higher than the June 2004 quarter. This primarily reflects the commissioning of Dendrobium in April 2005. Production was eight per cent higher than the March 2005 quarter reflecting increased production at Queensland Coal. Higher production at Illawarra Coal following the commissioning of Dendrobium was offset by a longwall changeout at West Cliff and scheduled maintenance at the West Cliff coal preparation plant.

#### • Manganese ore

- Production for the June 2005 financial year was a record 5.5 million tonnes, 10 per cent higher than the June 2004 financial year. Production from latent capacity was increased to meet strong customer demand in all markets, particularly China, Japan and Europe.

Production for the June 2005 quarter was a record 1.4 million tonnes, six per cent higher than the June 2004 quarter reflecting strong customer demand. Production was nine per cent higher than the March 2005 quarter reflecting scheduled maintenance shutdowns at the South African operations and seasonal conditions impacting production at Gemco (Australia) in the prior quarter.

#### • Manganese alloys -

Production for the June 2005 financial year was a record 755,000 tonnes, six per cent higher than the June 2004 financial year. This primarily reflects improved operating performance at Metalloys (South Africa) and increased production at Temco (Australia) in response to strong customer demand.

Production for the June 2005 quarter was 156,000 tonnes, 23 per cent lower than the June 2004 quarter and 21 per cent lower than the March 2005 quarter. This primarily reflects scheduled maintenance at Metalloys and changes to product mix at Temco.

#### • Diamonds

- Production of 3.6 million carats at Ekati (Canada) was 34 per cent lower than the June 2004 financial year. This decrease primarily reflects the processing of lower grade ore after mining of a high grade zone in the Koala pipe was completed in the June 2004 quarter.

Production for the June 2005 quarter was 957,000 carats, 21 per cent lower than the June 2004 quarter reflecting the processing of lower grade ore. While diamond grades were low in the June quarter, they were higher than in the March 2005 quarter, causing carat production to increase by 19 per cent over the prior quarter.

#### • Fertilizer -

Production of 73,902 tonnes of fertilizer for the June 2005 quarter reflects the inclusion of one month of production from Queensland Fertilizer Operations.

#### • Energy Coal -

Production for the June 2005 financial year was 87.4 million tonnes, four per cent higher than the June 2004 financial year. This primarily reflects the continued ramp up of production at Mt Arthur Coal (Australia) and increased production from New Mexico Coal (USA) following improved dragline availability at Navajo Coal (USA).

Production for the June 2005 quarter was 22.7 million tonnes, six per cent higher than the June 2004 quarter, primarily reflecting inventory building in preparation for a dragline outage at Navajo Coal, and lower production in the June 2004 quarter at San Juan Coal (USA) following a longwall move. Production was 13 per cent higher than the March 2005 quarter reflecting higher production at Ingwe (South Africa) in response to increased domestic demand, a longwall move at San Juan Coal in the March 2005 quarter and the ramp up of production at Mt Arthur Coal.

• Nickel - Production for the June 2005 financial year was a record 91,900 tonnes, 12 per cent higher than the June 2004 financial year. This primarily reflects the inclusion of production for June 2005 from Nickel West and the benefits of processing enhancements arising from operating excellence initiatives at Cerro Matoso (Colombia).

Production for the June 2005 quarter was a record 31,800 tonnes, 60 per cent higher than the June 2004 quarter and 53 per cent higher than the March 2005 quarter. This is mainly due to the inclusion of one month of production from Nickel West. Increased production also reflects record quarterly production at both Yabulu (Australia) and Cerro Matoso arising from the conversion of work in process inventories to finished goods at Yabulu following scheduled maintenance in the March 2005 quarter and improved operating efficiencies at Cerro Matoso.

#### • Ferrochrome -

Production for the June 2005 financial year was 954,000 tonnes, seven per cent lower than the June 2004 financial year. This primarily reflects the sale of Samancor Chrome (South Africa), effective 1 June 2005.

Production for the June 2005 quarter was 178,000 tonnes, 33 per cent lower than the June 2004 quarter and 26 per cent lower than the March 2005 quarter reflecting the sale of Samancor Chrome.

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Further information on BHP Billiton can be found on our Internet site: http://www.bhpbilliton.com

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BHP BILLITON I SUMMARY	PRODUCTION									
		QUA	QUARTER ENDED YEAR ENDED 9				%	CHANGE		
								JUN Q05	JUN Q05	YTD 05
		JUNE	MARCH	JUNE		JUNE	JUNE	vs	vs	vs
		2004	2005	2005		2005	2004	JUN Q04	MAR Q05	YTD 04
PETROLEUM										
Crude oil & condensate	('000 bbl)	13,297	12,345	13,939		50,840	58,027	5%	13%	-12%
Natural gas	(bcf)	85.11	82.35	98.79		345.68	324.34	16%	20%	7%
LPG	('000 tonnes)	235.86	199.29	213.71		860.10	853.53	-9%	7%	1%
Ethane	('000 tonnes)	25.14	23.61	22.97		101.53	94.30	-9%	-3%	8%
		30.32	28.49	33.13		119.03	122.47	9%	16%	-3%

Total Petroleum Products	(million boe)								
ALUMINIUM									
Alumina	('000 tonnes)	1,059	1,092	1,054	4,182	4,224	0%	-3%	-1%
Aluminium	('000 tonnes)	333	332	321	1,330	1,256	-4%	-3%	6%
BASE METALS									
Copper	('000 tonnes)	272.6	249.6	269.8	1,034.0	954.4	-1%	8%	8%
Lead	(tonnes)	64,472	80,899	64,652	281,970	249,885	0%	-20%	13%
Zinc	(tonnes)	29,038	32,388	28,204	105,361	159,238	-3%	-13%	-34%
Gold	(ounces)	31,145	32,152	31,882	125,413	125,764	2%	-1%	0%
Silver	('000 ounces)	11,053	14,044	11,881	50,046	43,692	7%	-15%	15%
Uranium oxide concentrate	(tonnes)	-	-	415	415	-	-	ı	1
Molybdenum	(tonnes)	240	431	492	1,806	936	105%	14%	93%
CARBON STEEL MATERIALS									
Iron ore	('000 tonnes)	20,537	23,988	25,296	96,745	84,220	23%	5%	15%
Metallurgical coal	('000 tonnes)	9,284	8,883	9,570	37,303	35,360	3%	8%	5%
Manganese ores	('000 tonnes)	1,337	1,297	1,418	5,455	4,953	6%	9%	10%
Manganese alloys	('000 tonnes)	203	197	156	755	712	-23%	-21%	6%
Hot briquetted iron	('000 tonnes)	294	-	-	-	1,716	-100%	0%	-100%
DIAMONDS AND SPE PRODUCTS	CIALTY								
Diamonds	('000 carats)	1,211	802	957	3,617	5,482	-21%	19%	-34%
Fertilizer	('000 tonnes)	-	-	73.9	73.9	-	-	-	-
ENERGY COAL									
Energy coal		21,494	20,079	22,703	87,416	83,885	6%	13%	4%

I I	('000	I	Ī	Ī	1 1		I			
	tonnes)									
CTAINI EGG CTEEL										
STAINLESS STEEL MATERIALS										
Nickel	('000 tonnes)	19.9	20.8	31.8	91.9	81.7		60%	53%	12%
Ferrochrome	('000 tonnes)	264	240	178	954	1,026	-	-33%	-269	-7%
Throughout this report	-	cs indicate	that this fi	gure has be	een adjusted	since it				
was previously reported	l. 	<u> </u>	<u> </u>	<u> </u>						
BHP BILLITON ATTR	RIBUTABLE		_	_	-					
PRODUCTION										
	DIID	***	anne.	220	1 ( ) D GYY	***		1		ENDED
	BHP Billiton	JUNE	SEPT	DEC	MARCH	JUNE		JU	NE	JUNE
	Interest	2004	2004	2004	2005	2005		20	05	2004
PETROLEUM										
Production										
Crude oil & condensate	(000 bbl)	13,297	12,366	12,190	12,345	13,939		50	),840	58,027
Natural gas	(bcf)	85.11	77.19	87.35	82.35	98.79		34	5.68	324.34
LPG	('000 tonnes)	235.86	231.03	216.07	199.29	213.71		86	50.10	853.53
Ethane	('000 tonnes)	25.14	27.75	27.20	23.61	22.97		10	)1.53	94.30
Total Petroleum Products	(million boe)	30.32	28.03	29.38	28.49	33.13		11	9.03	122.47
ALUMINIUM										
ALUMINA										
Production ('000 tonnes)										
Worsley	86%	696	663	686	746	718		2	2,813	2,799
Suriname	45%	233	223	222	220	209			874	918
Alumar	36%	130	114	128	126	127			495	507
Total		1,059	1,000	1,036	1,092	1,054		4	,182	4,224
A L LINGINIU IN A										
ALUMINIUM	<u> </u>									

Production ('000 tonnes)								
Hillside	100%	167	173	171	169	172	685	622
Bayside	100%	46	46	46	45	29	166	184
Alumar	46.3%	45	44	45	43	44	176	156
Valesul	45.5%	11	11	11	10	11	43	44
Mozal	47%	64	65	65	65	65	260	250
Total		333	339	338	332	321	1,330	1,256
DAGE METAL C ( )								
BASE METALS (a)								
COPPER	tuata (1000							
Payable metal in concentonnes)	trate ( 000							
Escondida	57.5%	159.1	142.5	146.3	135.4	154.0	578.2	514.9
Antamina	33.8%	29.9	29.9	33.4	29.9	29.9	123.1	91.9
Tintaya (b)	100%	19.6	14.6	22.1	20.7	15.3	72.7	57.5
Highland Valley Copper (c)	33.6%	-	-	-	-	1	-	28.3
Selbaie (d)	100%	-	-	-	-	-	-	4.1
Total		208.6	187.0	201.8	186.0	199.2	774.0	696.7
Cathode ('000 tonnes)								
Escondida	57.5%	21.8	21.9	22.2	21.8	21.4	87.3	86.7
Cerro Colorado (e)	100%	31.3	28.3	30.4	29.8	24.6	113.1	125.5
Tintaya (b)	100%	8.7	9.3	9.1	9.6	6.4	34.4	36.0
Pinto Valley	100%	2.2	2.3	2.3	2.4	2.1	9.1	9.5
Olympic Dam (f)	100%	-	-	-	-	16.1	16.1	-
Total		64.0	61.8	64.0	63.6	70.6	260.0	257.7
LEAD								
Payable metal in concentrate (tonnes)								
Cannington	100%	64,472	64,910	71,509	80,899	64,652	281,970	249,885
Total		64,472	64,910	71,509	80,899	64,652	281,970	249,885
ZINC								
ZINU								

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Payable metal in concentrate (tonnes)								
Cannington	100%	13,493	10,968	13,956	15,241	12,676	52,841	53,624
Antamina	33.8%	15,545	12,883	6,962	17,147	15,528	52,520	89,603
Selbaie (d)	100%	-	_	-	_	-	-	16,011
Total		29,038	23,851	20,918	32,388	28,204	105,361	159,238
Refer footnotes on page 4.								
BASE METALS (continued)								
GOLD								
Payable metal in concentrate (ounces)								
Escondida	57.5%	26,044	25,370	24,475	25,987	20,774	96,606	103,835
Tintaya (b)	100%	5,101	4,762	6,772	6,165	4,066	21,765	11,768
Highland Valley Copper (c)	33.6%	-	-	-	-	-	-	2,191
Selbaie (d)	100%	-	-	-	-	-	-	7,970
Olympic Dam (f)	100%	-	-	-	-	7,042	7,042	-
Total		31,145	30,132	31,247	32,152	31,882	125,413	125,764
SILVER								
Payable metal in concent ounces)	trate ('000							
Escondida	57.5%	720	604	639	650	658	2,551	2,445
Antamina	33.8%	662	692	503	830	749	2,774	2,179
Tintaya (b)	100%	200	134	186	181	129	629	608
Highland Valley Copper (c)	33.6%	-	-	-	-	-	-	323
Selbaie (d)	100%	-	-	-	-	-	-	717
Cannington	100%	9,471	10,339	11,025	12,383	10,283	44,030	37,420
Olympic Dam (f)	100%	-	-	-	-	62	62	-
Total		11,053	11,769	12,353	14,044	11,881	50,046	43,692
URANIUM OXIDE CONCENTRATE								

Payable metal in concentrate (tonnes)									
· · · · ·	100%					415	$\vdash$	415	
Olympic Dam (f) Total	100%	-	-	-	-	415		415	
Total		-	-	-	-	413		413	
MOLYBDENUM									
Payable metal in concentrate (tonnes)									
Antamina	33.8%	240	323	560	431	492		1,806	366
Highland Valley Copper (c)	33.6%	-	-	-	-	-		-	570
Total		240	323	560	431	492		1,806	936
CARBON STEEL MATERIALS									
IRON ORE (g)									
Production ('000 tonnes)									
Mt Newman Joint Venture	85%	5,084	6,157	6,611	6,475	6,493		25,736	24,461
Goldsworthy Joint Venture	85%	1,386	1,038	1,037	1,017	1,593		4,685	5,844
Area C Joint Venture	85%	2,519	2,990	4,358	4,451	4,813		16,612	5,676
Yandi Joint Venture	85%	8,046	8,767	9,238	8,713	8,943		35,661	34,159
Jimblebar	100%	1,566	1,675	1,622	1,509	1,558		6,364	6,355
Samarco	50%	1,936	1,918	2,050	1,823	1,896		7,687	7,725
Total		20,537	22,545	24,916	23,988	25,296		96,745	84,220
METALLURGICAL COAL (h)									
Production ('000 tonnes)									
BMA	50%	6,285	6,231	6,184	5,959	7,021		25,395	22,534
BHP Mitsui Coal (i)	80%	1,653	1,748	1,822	1,205	882		5,657	6,981
Illawarra	100%	1,346	1,262	1,603	1,719	1,667		6,251	5,845
Total		9,284	9,241	9,609	8,883	9,570		37,303	35,360

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MANGANESE ORES								
Saleable production ('000 tonnes)								
South Africa (j)	60%	647	632	639	606	631	2,508	2,502
Australia (j)	60%	690	747	722	691	787	2,947	2,451
Total		1,337	1,379	1,361	1,297	1,418	5,455	4,953
Refer footnotes on page 4.								
CARBON STEEL MATERIALS (cont'd)								
MANGANESE ALLOYS								
Saleable production ('000 tonnes)								
South Africa (j)	60%	131	121	136	137	98	492	462
Australia (j)	60%	72	74	71	60	58	263	250
Total		203	195	207	197	156	755	712
HOT BRIQUETTED IRON								
Production ('000 tonnes)								
Boodarie <sup>TM</sup> Iron (	k) 100%	294	-	-	-	-	-	1,716
DIAMONDS AND SPE PRODUCTS	ECIALTY							
DIAMONDS								
Production ('000 carats)								
Ekati™	80%	1,211	986	872	802	957	3,617	5,482
FERTILIZER								
Production ('000 tonnes)								
Queensland Fertilizer Operation (1)	100%	-	-	-	-	73.9	73.9	-

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Product tonnes)  Solution  Ai  Column Tolumn	outh Africa USA Australia Colombia	100% 100%	13,768	14,588						
STAIN MATEI NICKE Product tonnes)  C1  Y2	outh Africa USA Australia Colombia	100%		1/1 599						
STAIN MATER NICKE Product tonnes)  CI Y NI  STAIN MATER NICKE	outh Africa USA Australia Colombia	100%		1/1 599						
STAIN MATEI NICKE Product tonnes) C: Y:	USA Lustralia Colombia	100%		1/1 500		_			<u> </u>	
STAINI MATEI NICKE Product tonnes)	Lustralia Colombia			17,500	13,745	12,769	13,548		54,650	54,253
STAIN MATEINICKE Product tonnes) CI	Colombia		3,154	3,899	3,731	3,169	4,128		14,927	13,230
STAIN MATEINICKE Product tonnes) CI		100%	2,590	2,595	2,189	2,258	2,823		9,865	8,718
STAINI MATEI NICKE Product tonnes)		33%	1,982	2,163	1,724	1,883	2,204		7,974	7,684
MATEI NICKE Product tonnes)  CI Y	'otal		21,494	23,245	21,389	20,079	22,703		87,416	83,885
Product tonnes) Cl Y:	LESS STEEL RIALS									
tonnes) Cl Y:	EL	1								
Y:	tion ('000									
N	CMSA	99.8%	12.0	11.9	12.4	13.3	13.7		51.3	49.1
	'abulu	100%	7.9	7.7	7.3	7.5	8.9		31.4	32.6
To	lickel West (m)	100%	-	-	-	-	9.2		9.2	_
	'otal		19.9	19.6	19.7	20.8	31.8		91.9	81.7
FERRO	OCHROME									
Saleable ('000 to	le production									
So (n	outh Africa (j)	60%	264	265	271	240	178		954	1,026
(a	a) Metal production	on is reported	d on the bas	is of payab	ole metal.					
	o) Production at Tegion.	intaya was t	emporarily	suspended	on May 25	5, 2005 follo	wing civil	unre	est in the Es	pinar
	roduction recommune 20, 2005.	nenced on								
	c) BHP Billiton so 004.	old its interes	st in Highlar	nd Valley (	Copper wit	h effect fron	n January :	3,		
-	d) Production at S 004.	selbaie cease	d in Februai	ry 2004, in	accordanc	e with mine	plan. Ship	men	ts ceased in	May
	e) Production at C roduction	Cerro Colorad	lo was temp	oorarily sus	spended on	June 14, 20	05 followi	ing a	n earthquak	e.
		4.0								
(f	ecommenced at his June 30, 2005.	alf capacity								

Production data is shown June 1, 2005.	from							
(g) Iron ore production is	reported on a	wet tonnes l	basis.					
(h) Metallurgical coal protein thermal coal.	duction is repo	orted on the	basis of sal	leable produc	et. Product	ion fi	gures inclu	de some
(i) Shown on 100% basis.	BHP Billiton	interest in s	aleable pro	duction is 80	)%.			
(j) Shown on 100% basis.	BHP Billiton	interest in s	aleable pro	duction is 60	)%.			
(k) Production was susper placed	ided at Boodai	rie Iron folle	owing an in	icident in Ma	ay 2004 an	d the	plant was	
on care and maintenance i November 2004.	n							
(l) BHP Billiton acquired	Queensland Fo	ertilizer Op	eration with	n the acquisit	ion of WM	IC.		
Production data is shown June 1, 2005.	from							
(m) BHP Billiton acquired	l Nickel West	with the acc	quisition of	WMC.				
Production data is shown June 1, 2005.	from							
(n) BHP Billiton sold its in	nterest in Sam	ancor Chro	me with eff	ect from Jun	e 1, 2005.			
SHIPMENT REPORT							YEAR I	ENDED
	JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
	2004	2004	2004	2005	2005		2005	2004
PETROLEUM	2004	2004	2004	2003	2003		2003	2004
BHP Billiton attributable produ	ction unless of	herwise sta	ted					
Bill Billion actionated produ	etion uniess of	iner wise sta	ica.					
CRUDE OIL & CONDENSAT ('000 barrels)	Е							
Bass Strait	4,641	4,835	4,226	3,754	3,921		16,736	21,020
Minerva (a)	-	-	-	21	33		54	-
North West Shelf - condensate	1,367	1,330	1,274	1,305	1,431		5,340	5,414
North West Shelf - Wanaea/Cossack	1,357	1,475	1,272	1,535	1,571		5,853	6,155
Laminaria (b)	803	597	472	84	-		1,153	3,848
Griffin	585	414	473	403	453		1,743	2,270
Pakistan	49	50	54	58	49		211	205
Typhoon/Boris	1,462	1,461	1,290	907	672		4,330	5,738
Mad Dog (a)	-			251	562		813	

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Other Americas	213	181	180	160	145	666	1,739
	213	101	100	799	997	1,796	1,739
Angostura (a)	1.700	1 2 4 4	1.050			·	- 0.000
Liverpool Bay	1,788	1,344	1,858	1,289	1,625	6,116	8,099
Bruce/Keith	388	121	321	290	279	1,011	1,651
Ohanet	644	558	432	589	461	2,040	1,888
ROD (c)	-	-	338	900	1,740	2,978	-
Total	13,297	12,366	12,190	12,345	13,939	50,840	58,027
NATURAL GAS (billion cubic feet)							
Bass Strait	34.62	35.61	27.44	20.71	31.98	115.74	116.47
Minerva (a)	-	-	-	6.63	9.79	16.42	-
North West Shelf - Domestic	3.76	3.50	3.51	3.64	3.98	14.63	15.61
North West Shelf - LNG	15.43	17.78	22.36	20.81	22.14	83.09	60.84
Griffin	0.67	0.68	0.71	0.54	0.70	2.63	2.97
Moranbah Coal Bed Methane (d)	-	-	0.53	1.07	1.64	3.24	-
Illawarra Coal Bed Methane (e)	-	1.34	1.65	1.39	1.10	5.48	-
Pakistan	7.10	7.69	7.87	8.88	7.25	31.69	30.30
Typhoon/Boris	2.13	2.32	2.53	1.32	0.95	7.12	8.26
Mad Dog (a)	-	-	-	0.03	0.18	0.21	-
Other Americas	2.75	1.99	2.05	1.76	1.88	7.68	12.33
Bruce/Keith	8.49	2.26	7.39	7.22	6.90	23.77	35.41
Liverpool Bay	10.16	4.02	11.31	8.35	10.30	33.98	42.15
Total	85.11	77.19	87.35	82.35	98.79	345.68	324.34
LPG ('000 tonnes)							
Bass Strait	136.52	145.85	127.70	108.56	128.50	510.61	527.99
North West Shelf	32.95	34.66	29.43	32.28	33.15	129.52	124.86
Bruce/Keith	19.27	6.93	18.65	17.85	16.53	59.96	71.44
Ohanet	47.12	43.59	40.29	40.60	35.53	160.01	129.24
Total	235.86	231.03	216.07	199.29	213.71	860.10	853.53
ETHANE ('000 tonnes)	25.14	27.75	27.20	23.61	22.97	101.53	94.30
TOTAL PETROLEUM PRODUCTS	30.32	28.03	29.38	28.49	33.13	119.03	122.47

million barrels of oil equivalent)							
f)							
(a) Minerva, Mad Dog and				·			
(b) BHP Billiton sold its int			ffect from	January 14,	2005.		
(c) ROD commenced produ	ection in Octob	er 2004.					
(d) Moranbah Coal Bed Me December 2004.	thane commer	nced produc	ction in Se	ptember 200	4 and was fi	rst reported	in
(e) Illawarra Coal Bed Metl	hane production	n was first	reported in	n December 2	2004.		
(f) Total barrels of oil equiv	alent (boe) co	nversions a	are based of	n the followi	ng:		
6000 scf of natural gas equa	als 1 boe; 1 tor	ne of LPG	equals 11.	6 boe; 1 toni	ne of ethane	equals 4.46	667 boe.
PRODUCTION AND SHIPMEN	Τ						
REPORT							
						YEAR I	ENDED
	JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
	2004	2004	2004	2005	2005	2005	2004
LUMINIUM							
SHP Billiton attributable producti	on and sales u	nless other	wise stated				
'000 tonnes)							
ALUMINA							
Production							
Worsley, Australia	696	663	686	746	718	2,813	2,799
Paranam, Suriname	233	223	222	220	209	874	918
Alumar, Brazil	130	114	128	126	127	495	507
Total	1,059	1,000	1,036	1,092	1,054	4,182	4,224
Sales							
Worsley, Australia	732	667	681	734	774	2,856	2,821
Paranam, Suriname	214	239	221	210	221	891	918
Alumar, Brazil	111	129	131	118	146	524	503
Total	1,057	1,035	1,033	1,062	1,141	4,271	4,242
ALUMINIUM							
Production							

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	Hillside, South Africa	h	167	173	171	169	172	2	685	622
	Bayside, Sout Africa	h	46	46	46	45	5 29	)	166	184
	Alumar, Brazi	1	45	44	45	43	3 44	1	176	156
	Valesul, Brazi	1	11	11	11	10	) 11	1	43	44
	Mozal, Mozambique		64	65	65	65	65	5	260	250
	Total		333	339	338	332	321	1	1,330	1,256
	Sales							П		
	Hillside, Soutl Africa	h	171	155	189	153	185	5	682	626
	Bayside, Sout Africa	h	45	45	41	39	45	5	170	183
	Alumar, Brazi	1	55	43	44	43	3 46	5	176	157
	Valesul, Brazi	i1	12	12	11	11	10	)	44	46
	Mozal, Mozambique		56	59	69	62	2 74	1	264	235
	Total		339	314	354	. 308	360	)	1,336	1,247
			JUNE	SEPT	DEC	MARCH	JUNE		YEAR JUNE	ENDED JUNE
			2004	2004	2004	2005	2005		2005	2004
3HP	E METALS Billiton attributab	ole productio	n and sales u	nless other	wise stated	l. Metals pro	oduction is	pay	able metal	unless
Esco	ndida, Chile									
	Material mined (100%)	('000 tonnes)	95,757	100,466	97,512	90,838	85,592		374,408	331,64
	Sulphide ore milled (100%)	('000 tonnes)	21,197	20,637	20,926	19,913	21,725		83,201	78,0
							1.710/		1 150	
	Average copper grade	(%)	1.61%	1.47%	1.47%	1.41%	1.51%		1.47%	1.44

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Production		1 1						
Payable copper	('000 tonnes)	159.1	142.5	146.3	135.4	154.0	578.2	514.9
Payable gold concentrate	(fine ounces)	26,044	25,370	24,475	25,987	20,774	96,606	103,835
Copper cathode (EW)	('000 tonnes)	21.8	21.9	22.2	21.8	21.4	87.3	86.7
Payable silver concentrate	('000 ounces)	720	604	639	650	658	2,551	2,445
Sales								
Payable copper	('000 tonnes)	150.4	140.0	148.3	137.1	145.9	571.3	508.7
Payable gold concentrate	(fine ounces)	24,874	24,732	25,462	27,882	19,816	97,892	105,738
Copper cathode (EW)	('000 tonnes)	21.3	22.7	22.7	18.6	26.8	90.8	89.4
Payable silver concentrate	('000 ounces)	683	582	690	712	631	2,615	2,503
<u> Γintaya, Peru (a)</u>								
Material mined	('000 tonnes)	17,944	18,676	17,486	17,575	12,385	66,122	56,751
Sulphide Ore milled	('000 tonnes)	1,616	1,621	1,564	1,560	1,086	5,831	4,633
Average copper grade	(%)	1.45%	1.14%	1.64%	1.56%	1.67%	1.49%	1.48%
Production	<u> </u>							
Payable copper	('000 tonnes)	19.6	14.6	22.1	20.7	15.3	72.7	57.5
Payable gold concentrate	(fine ounces)	5,101	4,762	6,772	6,165	4,066	21,765	11,768
Copper cathode (EW)	('000 tonnes)	8.7	9.3	9.1	9.6	6.4	34.4	36.0
Payable silver concentrate	('000 ounces)	200	134	186	181	129	629	608
Sales		<del>                                     </del>						
Payable copper	('000 tonnes)	20.6	5.7	25.9	23.3	17.2	72.1	54.3
		4,100	1,219	8,491	7,593	7,073	24,376	11,558

Payable gold concentrate	(fine ounces)							
Copper cathode (EW)	('000 tonnes)	8.4	10.4	8.1	9.2	8.2	35.9	34.2
Payable silver concentrate	('000 ounces)	226	64	234	193	160	651	566
(a) Production at region.	Tintaya was t	emporarily	suspended	on May 25	, 2005 follo	wing civil	unrest in the Es	pinar
Production recon June 20, 2005.	nmenced on							
Cerro Colorado, Chile (a)								
Material mined	('000 tonnes)	16,697	17,554	16,378	16,856	14,805	65,593	73,083
Ore milled	('000 tonnes)	4,330	4,232	4,362	3,865	3,144	15,603	16,781
Average copper grade	(%)	0.90%	0.87%	0.91%	1.00%	0.83%	0.91%	0.95%
Production								
Copper cathode (EW)	('000 tonnes)	31.3	28.3	30.4	29.8	24.6	113.1	125.5
Sales								
Copper cathode (EW)	('000 tonnes)	35.5	28.9	28.2	32.5	24.8	114.4	127.4
(a) Production at	Cerro Colora	do was temi	porarily sus	pended on	June 14, 20	05 followi	ng an earthquak	æ.
Production recon				•	,			
Antamina, Peru								
Material mined (100%)	('000 tonnes)	36,035	33,177	33,201	30,808	31,802	128,988	123,271
Sulphide ore milled (100%)	('000 tonnes)	8,205	8,069	8,027	7,072	7,557	30,725	28,450
Average head grades								
- Copper	(%)	1.37%	1.26%	1.45%	1.41%	1.35%	1.37%	1.25%
- Zinc	(%)	0.97%	1.02%	0.47%	1.16%	1.09%	0.93%	1.55%
	†							

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Production								
Payable copper	('000 tonnes)	29.9	29.9	33.4	29.9	29.9	123.1	91.9
Payable zinc	(tonnes)	15,545	12,883	6,962	17,147	15,528	52,520	89,603
Payable silver	('000 ounces)	662	692	503	830	749	2,774	2,179
Payable molybdenum	(tonnes)	240	323	560	431	492	1,806	366
Sales								
Payable copper	('000 tonnes)	26.4	32.1	32.2	30.0	28.7	123.0	87.8
Payable zinc	(tonnes)	19,931	13,617	4,185	18,293	15,066	51,161	87,859
Payable silver	('000 ounces)	655	624	632	718	769	2,743	1,989
Payable molybdenum	(tonnes)	110	160	300	592	587	1,639	197
Cannington, Australia								
Material mined	('000 tonnes)	681	828	844	885	880	3,437	2,746
Ore milled	('000 tonnes)	724	730	825	788	746	3,089	2,609
Average head grades								
- Silver	(g/t)	486	504	500	571	482	515	520
- Lead	(%)	10.8%	10.3%	10.0%	11.9%	9.8%	10.5%	11.1%
- Zinc	(%)	3.4%	3.1%	3.0%	3.5%	3.0%	3.2%	3.6%
Production								
Payable silver	('000 ounces)	9,471	10,339	11,025	12,383	10,283	44,030	37,420
Payable lead	(tonnes)	64,472	64,910	71,509	80,899	64,652	281,970	249,885
Payable zinc	(tonnes)	13,493	10,968	13,956	15,241	12,676	52,841	53,624
Sales								
Payable silver	('000 ounces)	12,583	9,266	9,006	13,514	12,265	44,051	38,633
Payable lead	(tonnes)	84,315	62,774	57,286	88,237	76,680	284,977	253,974
Payable zinc	(tonnes)	13,410	12,170	9,146	18,628	13,415	53,359	57,866
		+ +						

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Olympic Dam, Australia (a)								
Material mined (b)	('000 tonnes)	-	-	-	-	855	855	-
Ore milled	('000 tonnes)	-	-	-	-	933	933	-
Average copper grade	(%)	-	-	-	-	2.15%	2.15%	
Average uranium grade	(%)	-	-	-	-	0.60%	0.60%	
Production								
Copper cathode (ER)	('000 tonnes)	-	-	-	-	14.5	14.5	
Copper cathode (EW)	('000 tonnes)	-	1	-	-	1.6	1.6	-
Uranium oxide concentrate	(tonnes)	-	-	-	-	415	415	
Refined gold	(fine ounces)	-	-	-	-	7,042	7,042	
Refined silver	('000 ounces)	-	-	-	-	62	62	-
Sales								
Copper cathode (ER)	('000 tonnes)	-	-	-	-	16.2	16.2	
Copper cathode (EW)	('000 tonnes)	-	-	-	-	1.1	1.1	
Uranium oxide concentrate	(tonnes)	-	-	-	-	391	391	
Refined gold	(fine ounces)	-	-	-	-	10,555	10,555	
Refined silver	('000 ounces)	-	-	-	-	68	68	

(a) BHP Billiton acquired Olympic Dam with the acquisition of WMC. Production data is shown from June 1, 2005. For reference, June 2005 quarter copper cathode production decreased by four per cent compared with the June 2004 quarter and by eight per cent compared with the March 2005 quarter, reflecting lower head grades. Uranium oxide concentrate production for the June 2005 quarter increased by 10 per cent compared with June 2004 quarter, reflecting higher recoveries and throughput, partially offset by lower grades. Uranium oxide concentrate production for the June 2005 quarter increased by four per cent compared with the March 2005 quarter reflecting higher recoveries.

	June 2005 quarter one per cent comp sales for the June cent compared with	oared with 2005 qua	n the March rter decreas	2005 quared by 25 p	eter, reflecting	ng timing of s pared with th	hipments. V e June 2004	Uranium oxide co 4 quarter and by	oncentrate
	(b) Material mined	d refers to	run of min	e ore mine	ed and hoiste	ed.	_		
Pinto	Valley, USA								
1	Production								
	Copper cathode (EW)	('000 tonnes)	2	2.2	2.3 2	2.3	4 2.1	9.1	9.5
	Sales								
	Copper cathode (EW)	('000 tonnes)	2	2.3	1.5	.8 2.5	8 2.3	8.4	9.5
	DUCTION AND MENT REPORT								
								YEAR 1	ENDED
			JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
			2004	2004	2004	2005	2005	2005	2004
	BON STEEL ERIALS								
	Billiton attributab	le produc	tion and sal	es unless o	therwise sta	ited.			
('000')	tonnes)								
IDON	I ORE (a)								
	ra, Australia								
111001	Production								
	Mt Newman Joint Venture		5,084	6,157	6,611	6,475	6,493	25,736	24,461
	Goldsworthy Joint Venture		1,386	1,038	1,037	1,017	1,593	4,685	5,844
	Area C Joint Venture		2,519	2,990	4,358	4,451	4,813	16,612	5,676
	Yandi Joint Venture		8,046	8,767	9,238	8,713	8,943	35,661	34,159
	Jimblebar		1,566	1,675	1,622	1,509	1,558	6,364	6,355
	Total (BHP Billiton share)		18,601	20,627	22,866	22,165	23,400	89,058	76,495
	Total production (100%)		21,608	23,971	26,615	25,810	27,254	103,651	88,874

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Shipments							
Lump	5,064	5,530	6,084	5,784	6,849	24,247	20,533
Fines	14,067	14,544	16,052	16,086	17,052	63,734	54,550
Total (BHP Billiton share)	19,131	20,074	22,136	21,870	23,901	87,981	75,083
Total shipments (100%)	22,507	23,617	26,042	25,729	28,119	103,508	88,334
(a) Iron ore production	and shipments	are reporte	d on a wet t	onnes basis.			
Samarco, Brazil							
Production	1,936	1,918	2,050	1,823	1,896	7,687	7,725
Shipments	1,823	1,976	2,142	1,768	1,728	7,614	7,640
METALLURGICAL COAL (a)							
Queensland, Australia							
Production							
<u>BMA</u>							
Blackwater	1,864	1,638	1,709	1,615	1,603	6,565	6,531
Goonyella	935	1,112	1,254	1,355	1,740	5,461	3,777
Peak Downs	1,223	1,198	1,164	842	1,322	4,526	4,112
Saraji	806	809	812	752	878	3,251	2,911
Norwich Park	682	700	680	664	836	2,880	2,344
Gregory Joint Venture	775	774	565	731	642	2,712	2,859
BMA total	6,285	6,231	6,184	5,959	7,021	25,395	22,534
BHP Mitsui Coal (b)							
Riverside	575	910	951	480	43	2,384	3,323
South Walker Creek	1,078	838	871	725	839	3,273	3,658
BHP Mitsui Coal total	1,653	1,748	1,822	1,205	882	5,657	6,981
Queensland total	7,938	7,979	8,006	7,164	7,903	31,052	29,515
Shipments							

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Coking coal	4,777	5,188	5,801	5,440	5,705	22,134	19,989
Weak coking coal	1,569	1,665	1,722	1,609	1,619	6,615	6,420
Thermal coal	756	743	527	632	815	2,717	3,347
Total	7,102	7,596	8,050	7,681	8,139	31,466	29,756
(a) Metallurgical co thermal coal.	al production is re	ported on t	he basis of	saleable prod	luct. Produ	action figures incl	ude some
(b) Shown on 100%	basis. BHP Billit	on interest i	in saleable	production is	80%.		
Illawarra, Australia							
Production Production	1,346	1,262	1,603	1,719	1,667	6,251	5,845
Shipments							
Coking coal	1,215	1,097	1,610	1,447	1,500	5,654	5,380
Thermal coal	114	82	144	93	27	346	386
Total	1,329	1,179	1,754	1,540	1,527	6,000	5,766
MANCANECE ODEC							
MANGANESE ORES  South Africa							
Saleable production (a)	647	632	639	606	631	2,508	2,502
<u>Australia</u>							
Saleable production (a)	690	747	722	691	787	2,947	2,451
MANGANESE ALLOYS							
South Africa							
Saleable production (a)	131	121	136	137	98	492	462
<u>Australia</u>							
Saleable production (a)	72	74	71	60	58	263	250

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HOT BRIQUETTED IRON									
Boodarie <sup>TM</sup> Iron, Australia									
Production (b)		294	-	-	-	-		-	1,716
Shipments		318	-	-	-	-		-	1,759
(a) Shown on 10	00% basis. B	HP Billiton	interest in	saleable pr	roduction is 6	50%.	7		
(b) Production v	was suspende	ed at Booda	rie Iron foll	lowing an i	ncident in M	ay 2004 ar	nd the	plant was	
placed on care a	and maintena	nce in Nove	ember 2004	١.					
PRODUCTION AND REPORT	SHIPMENT		l						
								YEAR I	ENDED
		JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
		2004	2004	2004	2005	2005		2005	2004
DIAMONDS AND SP PRODUCTS  BHP Billiton attributal		n and sales	unless othe	erwise state	d.				
PRODUCTS BHP Billiton attributal DIAMONDS		n and sales	unless othe	erwise state	d.				
PRODUCTS BHP Billiton attributal		n and sales	unless othe	erwise state		1,216		4,595	4,446
PRODUCTS  BHP Billiton attributal  DIAMONDS  Ekati <sup>TM</sup> , Canada  Ore Processed	ole production			1,094	1,101	1,216		4,595	
PRODUCTS  BHP Billiton attributal  DIAMONDS  Ekati <sup>TM</sup> , Canada  Ore Processed (100%)	('000 tonnes)	1,207	1,184	1,094	1,101				5,482
PRODUCTS  BHP Billiton attributal  DIAMONDS  Ekati <sup>TM</sup> , Canada  Ore Processed (100%)  Production	('000 tonnes) ('000 carats)	1,207	1,184	1,094	1,101				
PRODUCTS  BHP Billiton attributal  DIAMONDS  Ekati <sup>TM</sup> , Canada  Ore Processed (100%)  Production  FERTILIZER  Queensland Fertilizer	('000 tonnes) ('000 carats)	1,207	1,184	1,094	1,101				

<sup>(</sup>a) BHP Billiton acquired Queensland Fertilizer Operation with the acquisition of WMC. Production data is shown from June 1, 2005. For reference, total June 2005 quarter fertilizer production increased by seven per cent compared with the June 2004 quarter, reflecting higher plant availability. Total fertilizer production decreased by 19 per cent compared with the March 2005 quarter, reflecting the impact of the reactor failure in

the Phosphoric Acid Pl	ant.						
June 2005 quarter total cent compared with the			•	•		•	and 15 p
(b) Includes diammonia	-				cather cond	itions.	
(b) merades diaminom	зиг риозрише ин		iomam pii	озрише.			
RODUCTION AND							
HIPMENT REPORT							
						YEAR E	ENDED
	JUNE	SEPT	DEC	MARCH	JUNE	JUNE	JUNE
	2004	2004	2004	2005	2005	2005	2004
NERGY COAL							
HP Billiton attributable prod	uction and sales	unless other	wise stated	d.			
000 tonnes)							
ngwe, South Africa		1					
Production	13,768	14,588	13,745	12,769	13,548	54,650	54,253
Troduction	13,700	14,500	13,743	12,707	13,340	34,030	37,23
Sales							
Export	4,830	5,551	4,750	5,082	5,094	20,477	20,95
Local utility	8,426	8,546	8,106	7,069	7,560	31,281	31,92
Inland	361	383	308	353	186	1,230	1,35
Total	13,617	14,480	13,164	12,504	12,840	52,988	54,234
ew Mexico, USA							
Production							
Navajo Coal	1,714	2,083	1,765	2,008	2,389	8,245	7,210
San Juan Coal	1,440	1,816	1,966		1,739	6,682	6,014
Total	3,154	3,899	3,731	3,169	4,128	14,927	13,230
Sales - local utility	3,353	3,897	3,739	3,447	3,319	14,402	13,600
unter Valley, Australia							
Production	2,590	2,595	2,189	2,258	2,823	9,865	8,718
Sales							
Export	1,734	1,440	1,201	1,866	1,746	6,253	5,270
Inland	958	1,220	595	872	1,186	3,873	3,508
Total	2,692	2,660	1,796	2,738	2,932	10,126	8,784

Cerre	jon Coal, Colombia									
	Production		1,982	2,163	1,724	1,883	2,20	4	7,974	7,684
	Sales - export		2,283	2,166	1,954	1,927	2,33	8	8,385	8,076
PROI	DUCTION AND SHIPM	MENT								<u> </u>
REPO	ORT									
										ENDED
			JUNE	SEPT	DEC	MARCH	JUNE		JUNE	JUNE
			2004	2004	2004	2005	2005		2005	2004
	NLESS STEEL ERIALS									
BHP	Billiton attributable pro	duction a	nd sales u	ınless othe	rwise state	ed.				
('000	tonnes)									
NICK										<del> </del>
<u>CMS</u>	A, Colombia									
	Production		12.0	11.9	12.4	13.3	13.7		51.3	49.1
	Sales		12.8	10.6	13.3	13.4	12.8		50.1	48.2
Yabu	lu, Australia									
	Production									
	Nickel metal		7.9	7.7	7.3	7.5	8.9		31.4	32.6
	Cobalt		0.5	0.5	0.4	0.5	0.4		1.8	1.9
	Sales									
	Nickel metal		7.9	7.7	7.8	7.7	8.3		31.5	32.1
	Cobalt		0.4	0.4	0.5	0.3	0.4		1.6	1.8
Nicke	el West, Australia (a)									
	Nickel contained in finished matte		-	-	-	-	3.3		3.3	-
	Nickel metal		-	-	-	-	5.9		5.9	
	Nickel production		-	-	-	-	9.2		9.2	
	Nickel contained in finished matte		-	-	-	-	3.5		3.5	
	Nickel metal		-	-	-	-	4.7		4.7	
	Nickel sales		-	-	-	-	8.2		8.2	

	(a) BHP Billiton acquired Nickel West with the acquisition of WMC. Production data is shown from June 1, 2005. For reference, June 2005 quarter nickel production (nickel contained in finished matte and nickel metal) increased by nine per cent compared with the June 2004 quarter, mainly reflecting a planned shutdown at the Kalgoorlie nickel smelter during the comparative period. Nickel production (nickel contained in finished matte and nickel metal) decreased by four per cent compared with the March 2005 quarter, mainly due to variations in the overall mix of matte products produced.											
	June 2005 quarter n with the June 2004 of of shipments. Finish decreased by two pe 2005 quarter, mainly	quarter and ned nicke er cent co	nd 10 per o l matte sal ompared w	cent compa es from the ith the Jun	ared with the Kalgoor	the March 20 lie nickel sm	005 quarte nelter for tl	r, main he June	ly reflectin 2005 quar	g timing ter		
FERRO	ERROCHROME											
South A	frica (a)											
Saleable 264 265 271 240 178 954										1,026		

FERRO	CHROME									
South A	frica (a)									
	Saleable production (b)		264	265	271	240	178		954	1,026
	<ul><li>(a) BHP Billiton sold its interest in Samancor Chrome with effect from June 1, 2005.</li><li>(b) Shown on 100% basis. BHP Billiton interest in saleable production is 60%.</li></ul>							005.		
								I		
<u> </u>										

BHP Billiton Limited ABN 49 004 028 077

BHP Billiton Plc Registration number 3196209

Registered in Australia

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Kingdom

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The BHP Billiton Group is headquartered in Australia

#### **SIGNATURES**

Pursuant to the requirements of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BHP Billiton Plc

Date: 28 July 2005 By: Karen Wood

Name: Karen Wood Title: Company Secretary